## Data sheet 6ES7511-1AK02-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, Central processing unit with working memory 150 KB for program and 1 MB for data, 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, SIMATIC memory card necessary

General information	
Product type designation	CPU 1511-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 625 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Made vacance	
Work memory	150 khyta
• integrated (for program)	150 kbyte
• integrated (for data)	1 Mbyte
Load memory	00.01.4
Plug-in (SIMATIC Memory Card), max.  Parkura	32 Gbyte
Backup	Vac
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	4.000 PL 1. (OD ED EO DD) - HUDT
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
ОВ	
• Size, max.	150 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers,

	counters DDs and technology data (avec) 00 KD
Extended retentive data area (incl. timera accustors (incl.	counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o diook memory bit, grouped into one diook memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	NO
• per priority class, max.	64 kbyte; max. 16 KB per block
	04 kbyte, max. To kb per block
Address area	4004
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Fime of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
nterfaces	
Number of PROFINET interfaces	1
1 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
<ul><li>integrated switch</li></ul>	Yes

Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
— for send cycle of 500 μs	minimum update time of 625 µs of the isochronous OB is decisive 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	

PROFIsafe	No
Number of connections	
Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	64
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul><li>— MRP interconnection, supported</li><li>— MRPD</li></ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
<ul><li>— Switchover time on line break, typ.</li><li>— Number of stations in the ring, max.</li></ul>	200 ms; For MRP, bumpless for MRPD 50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	oce offiline neip (or confindingation, user data size)
TCP/IP	Yes
— Data length, max.  — several passive connections per port, supported	64 kbyte Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	
• LLDP	Yes Yes
• Encryption	Yes; Optional
Web server	V 01 1 1 1
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
Number of nodes of the client interfaces, max.	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
Number of simultaneous calls of the client instructions	5

OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	5.000
Number of registerable nodes, max.	5 000
<ul> <li>Number of registerable method calls of OPC UA MethodCall, max.</li> </ul>	100
Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>— Number of sessions, max.</li></ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	100 ms
<ul><li>— Publishing interval, min.</li></ul>	500 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
Alarms and Conditions	Yes
	100
<ul><li>— Number of program alarms</li><li>— Number of alarms for system diagnostics</li></ul>	50
Further protocols	50
Futitiei protocois	
·	Vac: MODRUS TOP
• MODBUS	Yes; MODBUS TCP
MODBUS  Isochronous mode	
MODBUS  Isochronous mode  Equidistance	Yes; MODBUS TCP Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions	Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.	Yes 32
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms	Yes 32 Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm"
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable      Variables      Number of variables, max.      — of which status variables, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.      — of which status variables, max.      — of which control variables, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable      Variables      Number of variables, max.      — of which status variables, max.      — of which control variables, max.  Forcing	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
● MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  ● Number of program alarms  ● Number of alarms for system diagnostics  ● Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  ● Status/control variable  ● Variables  ● Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  ● Forcing	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
MODBUS  Isochronous mode     Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable      Variables      Number of variables, max.      — of which status variables, max.      — of which control variables, max.  Forcing      Forcing      Forcing, variables, max.	Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
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Number of entries, max.	1 000
of which powerfail-proof	500
Traces	300
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	4, Op to 012 NB of data per trace are possible
Diagnostics indication LED  • RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	
STOP ACTIVE LED	Yes Yes
	Yes
Connection display LINK TX/RX	res
Supported technology objects	N. N. T
Motion Control     Number of available Motion Control resources for technology objects	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 800
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul> <li>High-speed counter</li> </ul>	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	40.00
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	

Yes
Yes
Yes
Yes
Yes
adjustable minimum cycle time
adjustable maximum cycle time
35 mm
147 mm
129 mm
405 g

last modified: 11/3/2021 **C**