## **SIEMENS**

## **Data sheet**

6ES7513-1FL02-0AB0



SIMATIC S7-1500F, CPU 1513F-1 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 450 KB FOR PROGRAM AND 1.5 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 40 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1513F-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Warls marrays	
Work memory	450 lb. t-
• integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	20 Ohyda
Plug-in (SIMATIC Memory Card), max.  Packup	32 Gbyte
Backup     maintenance-free	Yes
	165
CPU processing times	40
for bit operations, typ.	40 ns 48 ns
for word operations, typ.  for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	230 115
	4 000: Pleaks (OR ER EC DR) and LIDTs
Number of elements (total)  DB	4 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	2,1-1, 1-1-1-1 22001010 additioning, till make one of the
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	V
— adjustable	Yes
IEC counter	A / 1 P % 11 dl
Number  Potential to the control of the contro	Any (only limited by the main memory)
Retentivity	Voc
— adjustable	Yes
S7 times	2.040
Number  Potentivity	2 048
Retentivity	Voe
— adjustable	Yes
IEC timer	Any (only limited by the main memory)
Number  Retentivity	Any (only limited by the main memory)
Retentivity — adjustable	Yes
— adjustable	160
Data areas and their retentivity	120 khyto: In total: available retentive manage for hit manage of
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers,

	counters DDs and technology data (avec) 00 KD
Extended retentive data area (incl. timera accordance (incl.	counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o clock memory bit, grouped into one clock memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	NO
per priority class, max.	64 kbyte; max. 16 KB per block
	04 kbyte, max. To kb per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Fime of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
nterfaces	
	1
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
<ul> <li>integrated switch</li> </ul>	Yes

Protocolo	
Protocols	V ID 4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device     CIMATIO communications	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	W
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul><li>— Prioritized startup</li></ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.	8
Updating times	The minimum value of the update time also depends on communication
— Opading lines	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	, , ,
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
<ul><li>for send cycle of 500 μs</li></ul>	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
	,

Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	100
— Media redundancy	Yes; only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Voc: openintian with TLC V/1.2 pro-palested
	Yes; encryption with TLS V1.3 pre-selected
• S7 communication, as server	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
<ul><li>Data length, max.</li></ul>	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
<ul><li>— Data length, max.</li></ul>	64 kbyte
• UDP	Yes
<ul><li>Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	res, Optional
	Voc. Standard and upor pages
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/ max</li> </ul>	300 C
max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except</li> </ul>	1
OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_Mmax.	M
Number of simultaneous calls of the client instructions	5
OPC_UA_ReadList,OPC_UA_WriteList and	

OPC_UA_MethodCall, max.	
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>Number of sessions, max.</li></ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	100 ms
<ul><li>— Publishing interval, min.</li></ul>	500 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20
max.	4.000 for 4 a compling interval and 4 a result
Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
Alarms and Conditions	Yes
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
= 1	
·	
S7 message functions	32
·	32 Yes
S7 message functions Number of login stations for message functions, max.	
S7 message functions  Number of login stations for message functions, max.  Program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm"
S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer  present	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes

Transa	
Traces	At the te E40 VD of date was to see a see a see a see
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> </ul>	-25 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
horizontal installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
<ul><li>horizontal installation, min.</li><li>horizontal installation, max.</li></ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> configuration / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> configuration / header <ul> <li>configuration / programming / header</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     lnstallation altitude above sea level, max.  configuration / header configuration / programming / header Programming language	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>LAD</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -25 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> configuration / header <ul> <li>configuration / programming / header</li> <li>Programming language</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -25 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual

— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g

last modified:

11/3/2021